

# **Two Warehouse Inventory Model for Deteriorating Items with Linear Trend in Demand, Shortages, Time Varying Holding Cost Under Inflationary Conditions and Permissible Delay In Payments**

**Shital S. Patel and Raman Patel**

*Department of Statistics  
Veer Narmad South Gujarat University, Surat*

## **Abstract**

A two-warehouse inventory model for deteriorating items with linear trend in demand with time varying holding cost and inflationary conditions under permissible delay in payments is developed. Shortages are allowed and completely backlogged. A rented warehouse (RW) is used to store the excess units over the capacity of the own warehouse. Numerical examples are provided to illustrate the model and sensitivity analysis is also carried out for parameters.

**Key Words:** Inventory model, Two-warehouse, Deterioration, Inflation, Shortages, Permissible delay in payment

## **1. INTRODUCTION:**

The existing literature on classical inventory model generally deal with single storage facility with the assumption that the available warehouse of the organization has unlimited capacity. But in actual practice many times the supplier provide price discounts for bulk purchases and the retailer may purchase more goods than can be stored in single warehouse (own warehouse). Therefore a rented warehouse (RW) is used to store the excess units over the fixed capacity  $W$  of the own warehouse. The rented warehouse is charged higher unit holding cost than the own warehouse, but offers a better preserving facility with a lower rate of deterioration.

A two-warehouse inventory model was first developed by Hartley [5]. An inventory model with infinite rate of replenishment with two-warehouse was

considered by Sarma [12]. Pakkala and Achary [10] extended the two-warehouse inventory model for deteriorating items with finite rate of replenishment and shortages. Related work is also found in (Benkherouf [1], Bhunia and Maiti [2], Kar et al. [7], Chung and Huang [3], Rong et al. [11]).

Madhavalata et al. [9] have developed a deterministic inventory model for a single item having two levels of storage. Demand was assumed to be exponentially increasing function of time. Tyagi and Singh [13] considered a two warehouse inventory model with time dependent demand, varying rate of deterioration and variable holding cost. Yang [15] considered a two warehouse inventory problem for deteriorating items with constant rate of demand under inflation in two alternatives when shortages are completely backordered. An order level inventory model with two levels of storage for deteriorating items was developed by Ghosh and Chakrabarty [4]. Demand was assumed to be time dependent and shortages were allowed and completely backlogged. Jaggi and Verma [6] developed a two warehouse inventory model with linear trend in demand under inflationary conditions. Shortages were considered and were completely backlogged.

Liang and Zhou [8] developed a two-warehouse inventory model for deteriorating items with constant rate of demand under conditionally permissible delay in payments. Yadav and Swami [14] studied the effect of permissible delay on two warehouse inventory model for deteriorating items with shortages.

In this paper we have developed a two-warehouse inventory model for deteriorating items with linear trend in demand with time varying holding cost under permissible delay in payments. Shortages are allowed and are completely backlogged under inflation. Numerical examples are provided to illustrate the model and sensitivity analysis of the optimal solutions for major parameters is also carried out.

## 2. ASSUMPTIONS AND NOTATIONS:

### NOTATIONS:

The following notations are used for the development of the model:

- $D(t)$  : Demand rate is a linear function of time  $t$  ( $a+bt$ ,  $a>0$ ,  $0<b<1$ )  
 $A$  : Replenishment cost per order for two warehouse system  
 $c$  : Purchasing cost per unit  
 $p$  : Selling price per unit  
 $c_2$  : Shortage cost per unit  
 $HC(OW)$  : Holding cost per unit time is a linear function of time  $t$  ( $x_1+y_1t$ ,  $x_1>0$ ,  $0<y_1<1$ ) in OW  
 $HC(RW)$  : Holding cost per unit time is a linear function of time  $t$  ( $x_2+y_2t$ ,  $x_2>0$ ,  $0<y_2<1$ ) in RW  
 $I_e$  : Interest earned per year  
 $I_p$  : Interest charged per year  
 $M$  : Permissible period of delay in settling the accounts with the supplier

$T$	: Length of inventory cycle
$I(t)$	: Inventory level at any instant of time $t$ , $0 \leq t \leq T$
$W$	: Capacity of owned warehouse
$I_0(t)$	: Inventory level in OW at time $t$
$I_r(t)$	: Inventory level in RW at time $t$
$Q_1$	: Inventory level initially
$Q_2$	: Shortage of inventory
$Q$	: Order quantity
$R$	: Inflation rate
$t_r$	: Time at which the inventory level reaches zero in RW in two warehouse system
$\theta_1$	: Deterioration rate in OW, $0 < \theta_1 < 1$
$\theta_2$	: Deterioration rate in RW, $0 < \theta_2 < 1$
$TC_i$	: Total relevant cost per unit time ( $i=1, 2, 3$ )

**ASSUMPTIONS:**

The following assumptions are considered for the development of two warehouse model.

- The demand of the product is declining as a linear function of time.
- Replenishment rate is infinite and instantaneous.
- Lead time is zero.
- Shortages are allowed and completely backlogged.
- OW has a fixed capacity  $W$  units and the RW has unlimited capacity.
- The goods of OW are consumed only after consuming the goods kept in RW.
- The unit inventory costs per unit in the RW are higher than those in the OW.
- During the time, the account is not settled; generated sales revenue is deposited in an interest bearing account. At the end of the credit period, the account is settled as well as the buyer pays off all units sold and starts paying for the interest charges on the items in stocks.

**3. THE MATHEMATICAL MODEL AND ANALYSIS:**

At time  $t=0$ , a lot size of certain units enter the system.  $W$  units are kept in OW and the rest is stored in RW. The items of OW are consumed only after consuming the goods kept in RW. In the interval  $[0, t_r]$ , the inventory in RW gradually decreases due to demand and deterioration and it reaches to zero at  $t=t_r$ . In OW, however, the inventory  $W$  decreases during the interval  $[0, t_r]$  due to deterioration only, but during  $[t_r, t_1]$ , the inventory is depleted due to both demand and deterioration. By the time to  $t_1$ , both warehouses are empty. Shortages occur during  $(t_1, T)$  of size  $Q_2$  units. The figure describes the behaviour of inventory system.

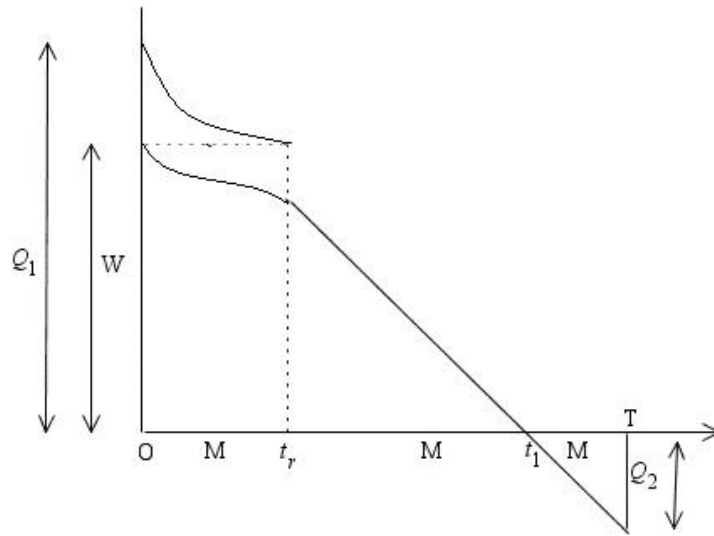


Figure 1

Hence, the inventory level at time  $t$  at RW and OW are governed by the following differential equations:

$$\frac{dI_r(t)}{dt} + \theta_2 I_r(t) = -(a+bt), \quad 0 \leq t \leq t_r \tag{1}$$

with boundary conditions  $I_r(t_r) = 0$  and

$$\frac{dI_0(t)}{dt} + \theta_1 I_0(t) = 0, \quad 0 \leq t \leq t_r \tag{2}$$

with initial condition  $I_0(0) = W$ , respectively.

While during the interval  $(t_r, t_1)$ , the inventory in OW reduces to zero due to the combined effect of demand and deterioration both. So the inventory level at time  $t$  at OW,  $I_0(t)$ , is governed by the following differential equation:

$$\frac{dI_0(t)}{dt} + \theta_1 I_0(t) = -(a+bt), \quad t_r \leq t \leq t_1 \tag{3}$$

with the boundary condition  $I_0(t_1)=0$ .

Similarly during  $(t_1, T)$  the shortage level at time  $t$ ,  $I_s(t)$  is governed by the following differential equation:

$$\frac{dI_s(t)}{dt} = -(a+bt), \quad t_1 \leq t \leq T, \tag{4}$$

with the boundary condition  $I_s(t_1)=0$ .

The solutions to equations (1) to (4) are given by:

$$I_r(t) = \left[ \begin{array}{l} a(t_r - t) + \frac{1}{2}b(t_r^2 - t^2) + \frac{a\theta_2}{2}(t_r^2 - t^2) \\ + \frac{b\theta_2}{3}(t_r^3 - t^3) - a\theta_2 t(t_r - t) - \frac{b\theta_2 t}{2}(t_r^2 - t^2) \end{array} \right], 0 \leq t \leq t_r \quad (5)$$

$$I_o(t) = W(1 - \theta_1 t), 0 \leq t \leq t_r \quad (6)$$

$$I_o(t) = \left[ \begin{array}{l} a(t_1 - t) + \frac{1}{2}b(t_1^2 - t^2) + \frac{1}{2}a\theta_1(t_1^2 - t^2) \\ + \frac{1}{3}b\theta_1(t_1^3 - t^3) - a\theta_1 t(t_1 - t) - \frac{1}{2}b\theta_1 t(t_1^2 - t^2) \end{array} \right], t_r \leq t \leq t_1 \quad (7)$$

$$I_s(t) = - \left[ a(t - t_1) + \frac{1}{2}b(t^2 - t_1^2) \right], t_1 \leq t \leq T, \quad (8)$$

(by neglecting higher powers of  $\theta_1, \theta_2$ )

Using the condition  $I_r(t) = Q_1 - W$  at  $t=0$  in equation (5), we have

$$Q_1 - W = \left[ at_r + \frac{1}{2}bt_r^2 + \frac{1}{2}a\theta_2 t_r^2 + \frac{1}{3}b\theta_2 t_r^3 \right],$$

$$\therefore Q_1 - W = \left[ at_r + \frac{1}{2}bt_r^2 + \frac{1}{2}a\theta_2 t_r^2 + \frac{1}{3}b\theta_2 t_r^3 \right]. \quad (9)$$

Using the condition  $I_s(t) = Q - Q_1$  at  $t=T$  in equation (8), we have

$$Q - Q_1 = - \left[ a(T - t_1) + \frac{1}{2}b(T^2 - t_1^2) \right]$$

$$\therefore Q - Q_1 = - \left[ a(T - t_1) + \frac{1}{2}b(T^2 - t_1^2) \right]. \quad (10)$$

Based on the assumptions and descriptions of the model, the total annual relevant costs TC, include the following elements:

$$(i) \text{ Ordering cost (OC)} = A \quad (11)$$

$$(ii) \text{ HC(RW)} = \int_0^{t_r} (x_2 + y_2 t) I_r(t) e^{-Rt} dt$$

$$= \int_0^{t_r} (x_2 + y_2 t) \left[ \begin{array}{l} a(t_r - t) + \frac{1}{2}b(t_r^2 - t^2) + \frac{a\theta_2}{2}(t_r^2 - t^2) \\ + \frac{b\theta_2}{3}(t_r^3 - t^3) - a\theta_2 t(t_r - t) - \frac{b\theta_2 t}{2}(t_r^2 - t^2) \end{array} \right] e^{-Rt} dt$$

$$= -\frac{1}{60} \left[ \begin{aligned} & \frac{5}{6} y_2 R b \theta_2 t_r^4 + \left( (2x_2 R b + y_2 (-2b + Ra)) \theta_2 + 4y_2 R b \right) t_r^3 \\ & \left( \left( \left( -\frac{15}{2} b + \frac{5}{2} Ra \right) x_2 - \frac{5}{2} a y_2 \right) \theta_2 \right) t_r^2 \\ & \left( + \frac{15}{2} x_2 R b + 5 \left( -\frac{3}{2} b + Ra \right) y_2 \right) t_r \\ & + (-10x_2 a \theta_2 + (-20b + 10Ra) x_2 - 10y_2 a) t_r - 30x_2 a \end{aligned} \right] t_r^2 \quad (12)$$

(by neglecting higher powers of R)

$$\begin{aligned} \text{(iii) HC(OW)} &= \int_0^{t_1} (x_1 + y_1 t) I_0(t) e^{-Rt} dt = \int_0^{t_r} (x_1 + y_1 t) I_0(t) e^{-Rt} dt + \int_{t_r}^{t_1} (x_1 + y_1 t) I_0(t) e^{-Rt} dt \\ &= \int_0^{t_r} (x_1 + y_1 t) W(1 - \theta_1 t) e^{-Rt} dt \\ &+ \int_{t_r}^{T} (x_1 + y_1 t) \left[ \begin{aligned} & a(T - t) + \frac{1}{2} b(T^2 - t^2) + \frac{1}{2} a \theta_1 (T^2 - t^2) \\ & + \frac{1}{3} b \theta_1 (T^3 - t^3) - a \theta_1 t(T - t) - \frac{1}{2} b \theta_1 t(T^2 - t^2) \end{aligned} \right] e^{-Rt} dt \\ &= \frac{1}{36} y_1 R b \theta_1 t_r^6 + \frac{1}{360} \left[ \left( 12x_1 R b + 36y_1 \left( Ra - \frac{1}{3} b \right) \right) \theta_1 - 36y_1 R b \right] t_r^5 \\ &- \frac{1}{360} \left[ \begin{aligned} & -45y_1 R b \theta_1 t_1^2 - 90y_1 Ra \theta_1 t_1 + \\ & \left( (-15b + 45Ra) x_1 + 90y_1 \left( -\frac{1}{2} a + WR \right) \right) \theta_1 \right] t_r^4 \\ & -45x_1 R b - 90 \left( -\frac{1}{2} b + Ra \right) y_1 \end{aligned} \right] t_r^4 \end{aligned}$$

$$\begin{aligned}
 & + \frac{1}{360} \left[ \begin{aligned} & 40y_1Rb\theta_1t_1^3 + \left( (-60x_1Rb + 60y_1(Ra + b))\theta_1 \right. \\ & \left. + 60y_1Rb \right) t_1^2 \\ & - 120a((x_1R - y_1)\theta_1 - y_1R)t_1 \\ & + ((-60a + 120WR)x_1 - 120Wy_1)\theta_1 \\ & + (60b - 120Ra)x_1 - 120y_1(WR - a) \end{aligned} \right] t_r^3 \\
 & + \frac{1}{360} \left[ \begin{aligned} & 60b\theta_1(x_1R - y_1)t_1^3 + \left( ((90b + 90Ra)x_1 - 90y_1a)\theta_1 \right. \\ & \left. + 90b(x_1R - y_1) \right) t_1^2 \\ & + 180a(-y_1 + x_1R + x_1\theta_1)t_1 - 180Wx_1\theta_1 \\ & + (-180WR + 180a)x_1 + 180Wy_1 \end{aligned} \right] t_r^2 \\
 & + x_1 \left( -\frac{1}{3}b\theta_1t_1^3 + \left( -\frac{1}{2}b - \frac{1}{2}a\theta_1 \right) t_1^2 - at_1 + W \right) t_r \\
 & - \frac{1}{60} \left[ \begin{aligned} & \frac{5}{6}y_1Rb\theta_1t_1^2 + \left( (2x_1Rb + y_1(Ra - 2b))\theta_1 + 4y_1Rb \right) t_1^3 \\ & + \left( \left( \left( -\frac{15}{2}b + \frac{5}{2}Ra \right) x_1 - \frac{5}{2}y_1a \right) \theta_1 \right) t_1^2 \\ & + \left( \frac{15}{2}x_1Rb + 5y_1 \left( -\frac{3}{2}b + Ra \right) \right) t_1 \\ & + (-10x_1a\theta_1 + (-20b + 10Ra)x_1 - 10y_1a)t_1 - 30x_1a \end{aligned} \right] t_1^2 \tag{13}
 \end{aligned}$$

(iv) Shortage cost:

$$\begin{aligned}
 SC &= -c_2 \int_{t_1}^T I(t) e^{-Rt} dt = -c_2 \int_{t_1}^T \left[ a(t_1 - t) + \frac{b}{2}(t_1^2 - t^2) \right] e^{-Rt} dt \\
 &= -\frac{1}{8}(T - t_1)^2 c_2 \left[ \begin{aligned} & Rbt_1^2 + \left( 2TRb + \frac{4}{3}Ra - \frac{8}{3}b \right) t_1 \\ & + RbT^2 + \left( -\frac{4}{3}b + \frac{8}{3}Ra \right) T - 4a \end{aligned} \right] \tag{14}
 \end{aligned}$$

(v) Deterioration cost

The amount of deterioration in both RW and OW during  $[0, t_1]$  are:

$$\theta_2 \int_0^{t_r} I_r(t) dt \text{ and } \theta_1 \int_0^{t_1} I_0(t) dt$$

So deterioration cost

$$\begin{aligned}
 DC &= c \left[ \theta_2 \int_0^{t_r} I_r(t) e^{-Rt} dt + \theta_1 \int_0^{t_1} I_0(t) e^{-Rt} dt \right] \\
 &= c \left[ \theta_2 \int_0^{t_r} I_r(t) e^{-Rt} dt + \theta_1 \int_0^{t_1} I_0(t) e^{-Rt} dt + \theta_1 \int_{t_r}^{t_1} I_0(t) e^{-Rt} dt \right] \\
 &= \frac{1}{3} c \left[ \begin{aligned} &\left( \frac{1}{10} R b t_r^2 + \left( -\frac{1}{8} b + \frac{3}{8} R a \right) t_r^4 + \left( -R a t_1 - \frac{1}{2} R b t_1^2 - \frac{1}{2} a + W R \right) t_r^3 \right) \theta_1^2 \\ &+ \left( \frac{1}{2} R b t_1^2 + \left( \frac{3}{4} b + \frac{3}{4} R a \right) t_1^2 + \frac{3}{2} a t_1 - \frac{3}{2} W \right) t_r^2 \\ &+ \left( -b t_1^3 - \frac{3}{2} a t_1^2 \right) t_r - \frac{1}{8} t_1^3 \left( \frac{4}{5} R b t_1^2 + (-3b + Ra) t_1 - 4a \right) \end{aligned} \right] \theta_1^2 \\
 &+ \left[ \begin{aligned} &\left( -\frac{3}{8} t_r^4 R b + \left( \frac{1}{2} b - R a \right) t_r^3 + \left( \frac{3}{2} R a t_1 - \frac{3}{2} W R + \frac{3}{4} R b t_1^2 + \frac{3}{2} a \right) t_r^2 \right) \theta_1 \\ &+ \left( -3a t_1 + 3W - \frac{3}{2} b t_1^2 \right) t_r - \frac{1}{2} t_1^2 \left( \frac{3}{4} R b t_1^2 + (-2b + Ra) t_1 - 3a \right) \end{aligned} \right] \theta_1 \\
 &- \frac{1}{8} \left[ \begin{aligned} &\left( \frac{4}{5} R b \theta_2 t_r^3 + ((a\theta_2 + 3b)R - 3b\theta_2) t_r^2 \right) t_r^2 \theta_2 \\ &+ (-4a\theta_2 + 4Ra - 8b) t_r - 12a \end{aligned} \right] \theta_2
 \end{aligned} \right] \quad (15)$$

(vi) Interest Earned: There are two cases:

**Case I :  $M \leq T$ :**

In this case interest earned is:

$$\begin{aligned}
 IE_1 &= pI_e \int_0^M (a + bt) te^{-Rt} dt \\
 &= pI_e \left[ -\frac{1}{4} b R M^4 + \frac{1}{3} (-Ra + b) M^3 + \frac{1}{2} a M^2 \right] \quad (16)
 \end{aligned}$$

**Case II :  $M > T$ :**

In this case interest earned is:

$$\begin{aligned}
 IE_2 &= pI_e \left( \int_0^{t_1} (a+bt) te^{-Rt} dt + (a + bt_1) t_1 (M - t_1) \right) \\
 &= pI_e \left[ -\frac{1}{4} b R t_1^2 + \frac{1}{3} (-Ra + b) t_1^3 + \frac{1}{2} a t_1^2 + (a+bt_1) t_1 (M-t_1) \right] \quad (17)
 \end{aligned}$$

(vii) Interest Payable: There are three cases described as in figure:



**Case I :  $M \leq t_r \leq T$ :**

In this case, annual interest payable is:

$$\begin{aligned}
 IP_1 &= cI_p \left[ \int_M^{t_r} I_r(t)e^{-Rt} dt + \int_M^{t_r} I_0(t)e^{-Rt} dt + \int_{t_r}^{t_1} I_0(t)e^{-Rt} dt \right] \\
 &= \frac{cI_p}{30} \left[ \begin{aligned} &-Rb(\theta_2 - \theta_1)t_r^5 + \left( \left( \left( \frac{15}{4}\theta_1 - \frac{5}{4}\theta_2 \right)a - \frac{15}{2}b \right)R \right. \\ &\left. + \frac{15}{4} \left( \theta_2 - \frac{1}{3}\theta_1 \right)b \right) t_r^4 \\ &+ \left( \left( (-15 - 10\theta_1 t_1)a + (-5\theta_1 t_1^2 + 5M^2\theta_2)b + 10W\theta_1 \right)R \right. \\ &\left. + (-5\theta_1 + 5\theta_2)a + (-10\theta_2 M + 15)b \right) t_r^3 \\ &+ \frac{cI_p}{30} + \left( \left( \left( \left( 15t_1 + \frac{15}{2}\theta_1 t_1^2 + \frac{15}{2}M^2\theta_2 \right)a + \right. \right. \\ &\left. \left. \left( \frac{15}{2}M^2 + \frac{15}{2}t_1^2 - 5M^3\theta_2 + 5\theta_1 t_1^3 \right)b - 15W \right) R \right. \right. \\ &\left. \left. + (15\theta_1 t_1 + 30 - 15\theta_2 M)a + \right. \right. \\ &\left. \left. \left( \frac{15}{2}\theta_1 t_1^2 + \frac{15}{2}M^2\theta_2 - 15M \right)b - 15W\theta_1 \right) t_r^2 \right] \\ &+ \frac{cI_p}{30} \left[ \begin{aligned} &\left( (15M^2 - 10M^3\theta_2)aR + \right. \\ &\left. (-15\theta_1 t_1^2 - 30t_1 - 30M + 15M^2\theta_2)a \right) t_r \\ &\left. + (-15t_1^2 - 10\theta_1 t_1^3)b + 30W \right] \\ &+ \frac{cI_p}{30} \left[ \begin{aligned} &\left( (-10M^3 - 5t_1^3 - \frac{5}{4}t_1^4\theta_1 + \frac{15}{4}M^4\theta_2)a \right. \\ &+ \left( -\frac{15}{4}t_1^2 - \frac{15}{4}M^4 + \theta_2 M^5 - \theta_1 t_1^5 \right)b \\ &+ 15WM^2 - 10W\theta_1 M^3 \\ &+ (-5M^3\theta_2 + 15M^2 + 5\theta_1 t_1^2 + 15t_1^2)a \\ &+ \left( 10t_1^3 + 5M^3 + \frac{15}{4}t_1^4\theta_1 - \frac{5}{4}M^4\theta_2 \right)b \\ &+ 15MW(-2 + M\theta_1) \end{aligned} \right] R \end{aligned} \right] \tag{18}
 \end{aligned}$$

**Case II :  $t_r \leq M \leq T$ :**

In this case interest payable is:

$$\begin{aligned}
 IP_2 &= cI_p \int_M^{t_1} I_0(t) e^{-Rt} dt \\
 &= \frac{cI_p}{30} \left[ \begin{aligned} &- Rb\theta_1 t_1^3 + \left( -2MRb\theta_1 + \left( \frac{15}{4}b - \frac{5}{4}Ra \right) \theta_1 - \frac{15}{4}Rb \right) t_1^2 \\ &+ \left( 2M^2Rb\theta_1 + \left( \left( -\frac{5}{2}Ra - \frac{5}{2}b \right) \theta_1 - \frac{15}{2}Rb \right) M \right) t_1 \\ &+ Rb\theta_1 M^3 + \left( \left( -\frac{5}{4}b + \frac{15}{4}Ra \right) \theta_1 - \frac{15}{4}Rb \right) M^2 \\ &+ (5b - 10Ra - 5a\theta_1)M + 15a \end{aligned} \right] (M-t_1)^2 \quad (19)
 \end{aligned}$$

**Case III :  $M > T$ :**

In this case, no interest charges are paid for the item. So,

$$IP_3 = 0. \quad (20)$$

The retailer's total cost during a cycle,  $TC_i(t_r, T)$ ,  $i=1, 2, 3$  consisted of the following:

$$TC_i = \frac{1}{T} [A + HC(OW) + HC(RW) + DC + IP_i - IE_i] \quad (21)$$

Substituting values from equations (11) to (15) and equations (16) to (20) in equation (21), total costs for the three cases will be as under:

$$TC_1 = \frac{1}{T} [A + HC(OW) + HC(RW) + DC + IP_1 - IE_1] \quad (22)$$

$$TC_2 = \frac{1}{T} [A + HC(OW) + HC(RW) + DC + IP_2 - IE_2] \quad (23)$$

$$TC_3 = \frac{1}{T} [A + HC(OW) + HC(RW) + DC - IE_2] \quad (24)$$

The optimal value of  $t_r = t_r^*$ ,  $T=T^*$  (say), which minimizes  $TC_i(t_r, T)$  can be obtained by solving equation (22), (23) and (24) by differentiating it with respect to  $t_r$  and  $T$  and equate it to zero

$$\text{i.e. } \frac{\partial TC_i(t_r, T)}{\partial t_r} = 0, \quad \frac{\partial TC_i(t_r, T)}{\partial T} = 0, \quad (25)$$

provided it satisfies the condition

$$\frac{\partial^2 TC_i(t_r, T)}{\partial t_r^2} > 0, \frac{\partial^2 TC_i(t_r, T)}{\partial T^2} > 0 \text{ and}$$

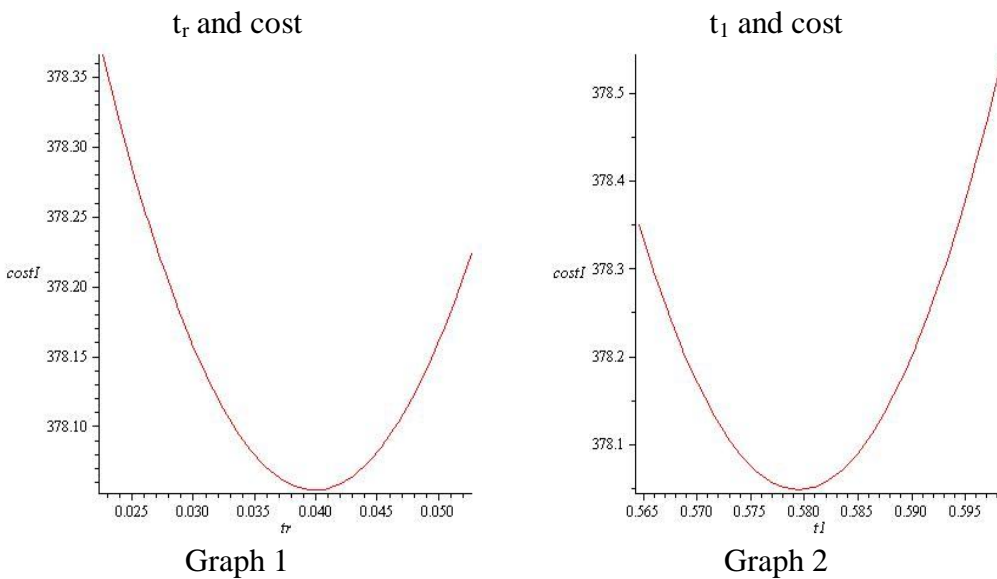
$$\left[ \left( \frac{\partial^2 TC_i(t_r, T)}{\partial t_r^2} \right) \left( \frac{\partial^2 TC_i(t_r, T)}{\partial T^2} \right) - \left( \frac{\partial^2 TC_i(t_r, T)}{\partial t_r \partial T} \right)^2 \right] > 0, (i=1, 2, 3). \tag{26}$$

**4. NUMERICAL EXAMPLES:**

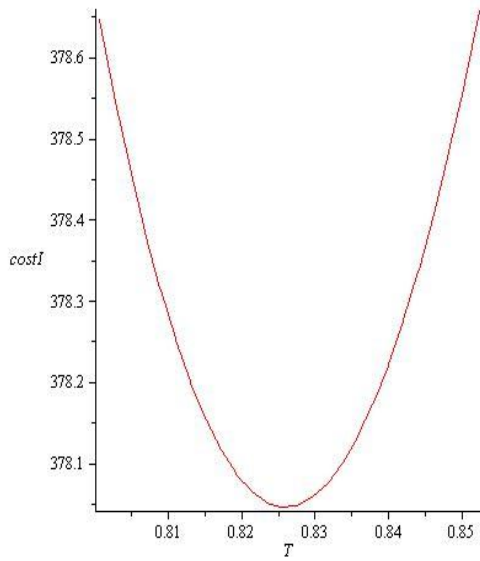
- Case I: Considering A= Rs.150, W = 100, a = 200, b=0.05, c=Rs. 10, p= Rs. 15,  $\theta_1=0.1$ ,  $\theta_2 =0.06$ ,  $x_1 =$  Rs. 1,  $y_1=0.05$ ,  $x_2=$  Rs. 3,  $y_2=0.06$ ,  $I_p=$  Rs. 0.15,  $I_e=$  Rs. 0.12, R = 0.06, M=0.01 year, in appropriate units. The optimal value of  $t_r^* =0.0399$ ,  $t_1^*=0.5774$ ,  $T^*=0.8260$  and  $TC_1^* =$  Rs. 378.0545.
- Case II: Considering A= Rs.150, W = 100, a = 200, b=0.05, c = Rs. 10, p= Rs. 15,  $\theta_1=0.1$ ,  $\theta_2 =0.06$ ,  $x_1=$  Rs. 1,  $y_1=0.05$ ,  $x_2=$  Rs. 3,  $y_2=0.06$ ,  $I_p=$  Rs. 0.15,  $I_e =$  Rs. 0.12, M=0.55 year, in appropriate units. The optimal value of  $t_r^*=0.0475$ ,  $t_1^*=0.6147$ ,  $T^*=0.7773$  and  $TC_2^* =$  Rs. 248.1514.
- Case III: Considering A= Rs.150, W = 100, a = 200, b=0.05, c = Rs. 10, p= Rs. 15,  $\theta_1=0.1$ ,  $\theta_2 =0.06$ ,  $x_1=$  Rs. 1,  $y_1=0.05$ ,  $x_2=$  Rs. 3,  $y_2=0.06$ ,  $I_p=$  Rs. 0.15,  $I_e=$  Rs. 0.12, M = 0.7 year, in appropriate units. The optimal value of  $t_r^* =0.0464$ ,  $t_1^*=0.6120$ ,  $T^*=0.7464$  and  $TC_1^* =$  Rs. 205.4638.

The second order conditions given in equation (26) are also satisfied. The graphical representation of the convexity of the cost functions for the three cases are also given.

**Case I**

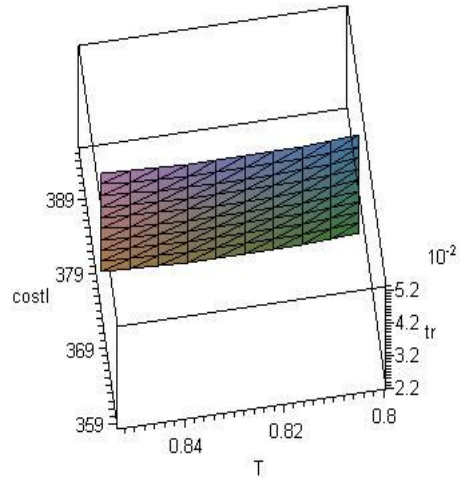


T and cost



Graph 3

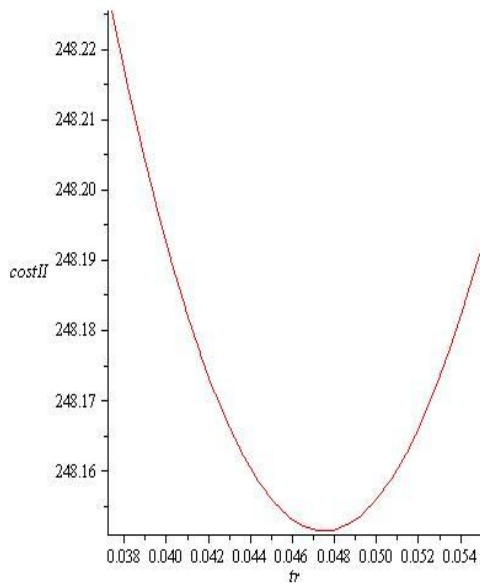
T,  $t_r$  and cost



Graph 4

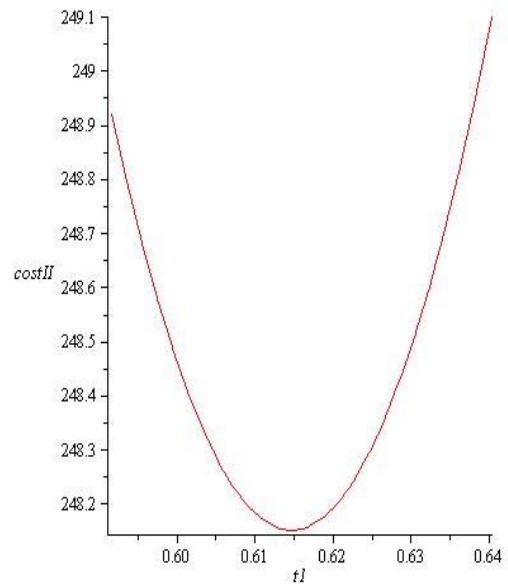
Case II

$t_r$  and cost



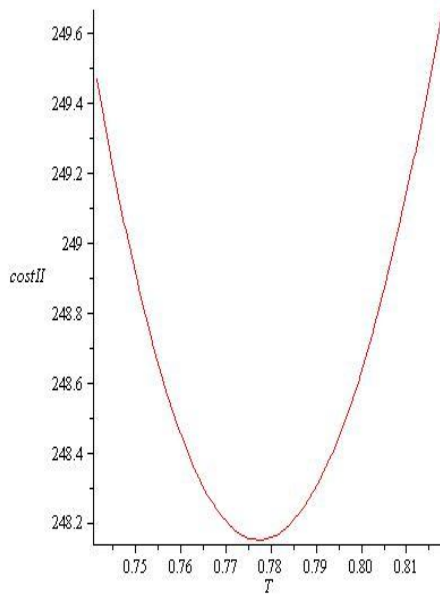
Graph 5

$t_l$  and cost



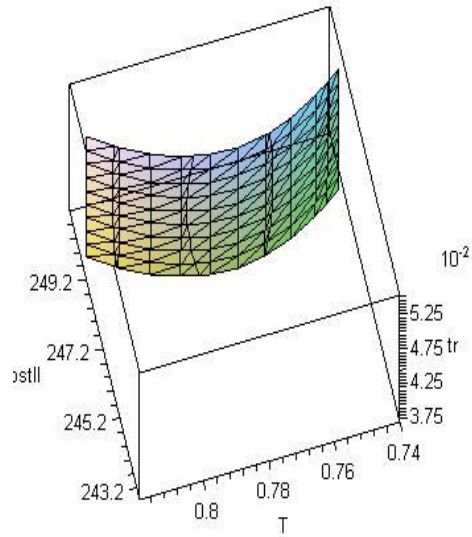
Graph 6

T and cost



Graph 7

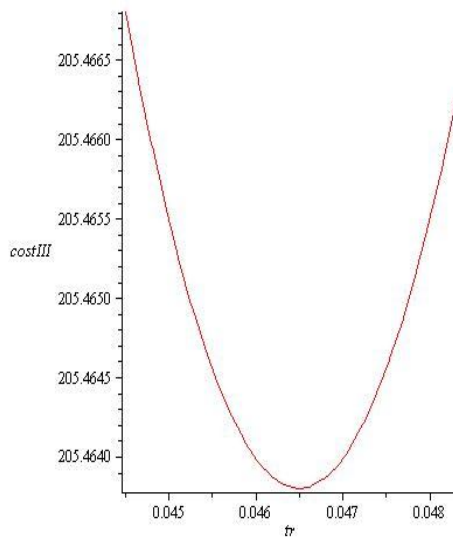
T,  $t_r$  and cost



Graph 8

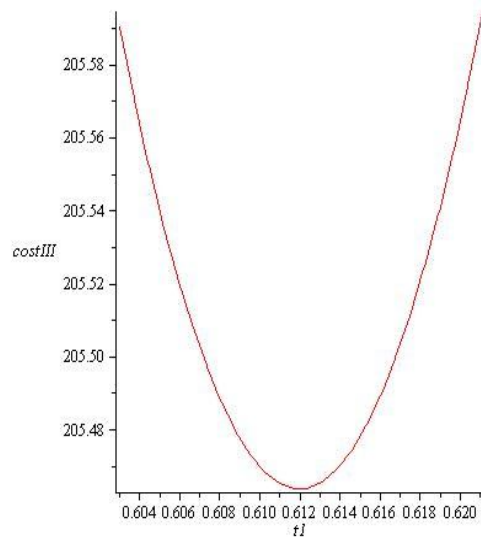
Case III

$t_r$  and cost

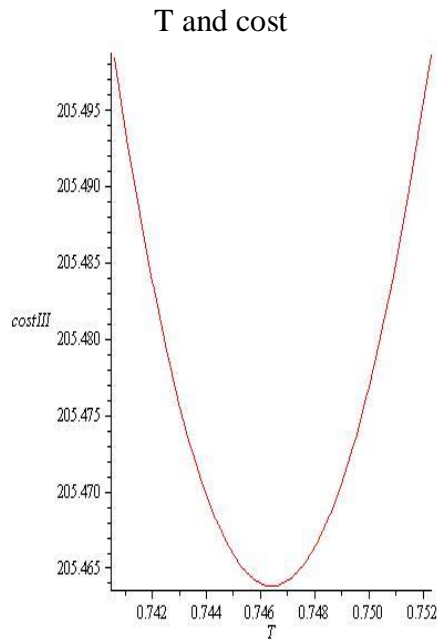


Graph 9

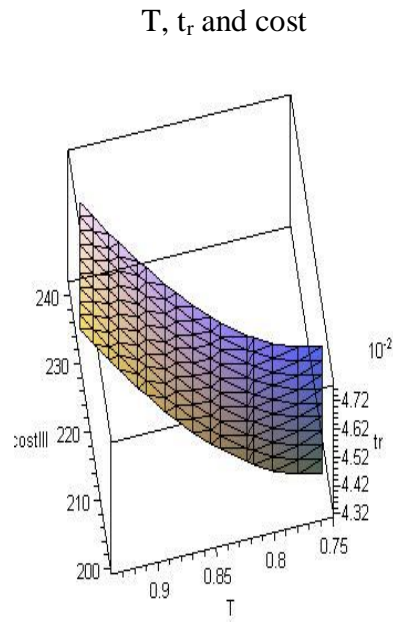
$t_1$  and cost



Graph 10



Graph 11



Graph 12

### 5. SENSITIVITY ANALYSIS:

On the basis of the data given in example above we have studied the sensitivity analysis by changing the following parameters one at a time and keeping the rest fixed.

**Table 1**  
**Sensitivity Analysis**  
**Case I ( $M \leq t_r \leq T$ )**

Parameter	%	$t_r$	$t_1$	T	Cost
a	+10%	0.0527	0.5646	0.8006	395.6044
	+5%	0.0468	0.5710	0.8132	386.9648
	-5%	0.0319	0.5837	0.8391	368.8166
	-10%	0.0226	0.5895	0.8524	359.2408
$x_1$	+10%	0.0338	0.5619	0.8128	381.9759
	+5%	0.0368	0.5696	0.8194	380.0277
	-5%	0.0429	0.5853	0.8326	378.0627
	-10%	0.0459	0.5932	0.8393	374.0916
$x_2$	+10%	0.0376	0.5752	0.8237	378.0833
	+5%	0.0397	0.5768	0.8255	378.0749
	-5%	0.0411	0.5787	0.8272	378.0469
	-10%	0.0425	0.5800	0.8285	377.9845
$\theta_1$	+10%	0.0341	0.5612	0.8122	382.1886
	+5%	0.0370	0.5693	0.8191	380.1345

	-5%	0.0427	0.5857	0.8329	375.9236
	-10%	0.0455	0.5940	0.8399	373.7668
$\theta_2$	+10%	0.0394	0.5770	0.8255	378.0576
	+5%	0.0397	0.5772	0.8258	378.0519
	-5%	0.0401	0.5777	0.8263	378.0402
	-10%	0.0404	0.5779	0.8265	378.0343
R	+10%	0.0405	0.5789	0.8286	377.6117
	+5%	0.0402	0.5782	0.8273	377.8293
	-5%	0.0396	0.5762	0.8247	378.2622
	-10%	0.0393	0.5760	0.8235	378.4775

Parameter	$t_r$	$t_1$	T	Cost	
A	150	0.0399	0.5774	0.8260	378.0545
	200	0.0989	0.7154	1.0032	432.7213
	250	0.1492	0.8331	1.1546	479.0672
	300	0.1938	0.9373	1.2894	519.9834

**Table 2**  
**Sensitivity Analysis**  
**Case II ( $t_r \leq M \leq T$ )**

Parameter	%	$t_r$	$t_1$	T	Cost
a	+10%	0.0549	0.5916	0.7414	251.8684
	+5%	0.0514	0.6028	0.7588	250.1521
	-5%	0.0428	0.6271	0.7970	245.8443
	-10%	0.0374	0.6403	0.8179	243.2054
$x_1$	+10%	0.0447	0.6038	0.7695	252.8647
	+5%	0.0462	0.6092	0.734	250.5213
	-5%	0.0487	0.6202	0.7813	248.1650
	-10%	0.0499	0.6257	0.7853	243.3312
$x_2$	+10%	0.0445	0.6130	0.7757	248.2331
	+5%	0.0459	0.6138	0.7765	248.1936
	-5%	0.0491	0.6156	0.7782	248.1064
	-10%	0.0509	0.6166	0.7792	248.0581
$\theta_1$	+10%	0.0453	0.6034	0.7692	253.0196
	+5%	0.0461	0.6112	0.7605	250.8226
	-5%	0.0485	0.6204	0.7814	245.6790
	-10%	0.0494	0.6261	0.7856	243.1806
$\theta_2$	+10%	0.0468	0.6143	0.7770	248.1687
	+5%	0.0471	0.6145	0.7771	248.1602
	-5%	0.0478	0.6148	0.7775	248.1426
	-10%	0.0481	0.6150	0.7777	248.1337
R	+10%	0.0479	0.6157	0.7791	248.0616

	+5%	0.0477	0.6152	0.7782	248.1068
	-5%	0.0473	0.6142	0.7764	248.1956
	-10%	0.0471	0.6136	0.7755	248.2394

Parameter		$t_r$	$t_1$	T	Cost
A	150	0.0475	0.6147	0.7773	248.1514
	200	0.0884	0.7233	0.9264	306.8496
	250	0.1235	0.8168	1.0552	357.3152
	300	0.1549	0.9002	1.1705	402.2452

**Table 3**  
**Sensitivity Analysis**  
**Case III ( $t_r \leq T \leq M$ )**

Parameter	%	$t_r$	$t_1$	T	Cost
a	+10%	0.0547	0.5911	0.7123	204.0605
	+5%	0.0509	0.6013	0.7288	204.9113
	-5%	0.0453	0.6278	0.7536	205.3275
	-10%	0.0355	0.6351	0.7849	205.5768
$x_1$	+10%	0.0445	0.6030	0.7406	210.3414
	+5%	0.0455	0.6074	0.7434	207.9144
	-5%	0.0474	0.6165	0.7493	202.9893
	-10%	0.0483	0.6211	0.7523	200.4909
$x_2$	+10%	0.0436	0.6105	0.7450	205.5454
	+5%	0.0450	0.6112	0.7457	205.5058
	-5%	0.0481	0.6127	0.7472	205.4189
	-10%	0.0497	0.6136	0.7479	205.3709
$\theta_1$	+10%	0.0423	0.6011	0.7400	210.5079
	+5%	0.0457	0.6073	0.7433	207.9939
	-5%	0.0471	0.6167	0.7494	202.9113
	-10%	0.0477	0.6214	0.7525	200.3363
$\theta_2$	+10%	0.0458	0.6117	0.7461	205.4810
	+5%	0.0462	0.6118	0.7462	205.4724
	-5%	0.0468	0.6121	0.7465	205.4550
	-10%	0.0471	0.6123	0.7497	205.4460
R	+10%	0.0463	0.6116	0.7466	205.4774
	+5%	0.0464	0.6118	0.7465	205.4707
	-5%	0.0465	0.6121	0.7462	205.4565
	-10%	0.0466	0.6124	0.7461	205.4491



Parameter	$t_r$	$t_1$	T	Cost	
A	150	0.0464	0.6120	0.7464	205.4638
	200	0.0826	0.7082	0.8842	266.7904
	250	0.1138	0.7910	1.0036	319.7602
	300	0.1416	0.8648	1.1105	367.4811

From the table we observe that as parameter  $a$  increases/ decreases average total cost increases/ decreases in case I and case II, whereas there is decrease/ increase in average total cost with increase/ decreases in parameters  $a$  in case III.

Also, we observe that with increase and decrease in the value of  $x_2$  and  $\theta_2$ , there is corresponding very slight increase/ decrease in total cost for case I, case II and case III. From the table we observe that with increase and decrease in parameters  $x_1$ , there is corresponding increase/ decrease in total cost for case I, case II and case III.

We observe that with increase and decrease in parameter  $\theta_1$ , there is corresponding increase/ decrease in total cost for cases I, II and III.

Moreover, we observe that with increase and decrease in the value of  $A$ , there is corresponding increase/ decrease in total cost in cases I, II and III.

## 6. CONCLUSION:

In this paper, we have developed a two warehouse inventory model for deteriorating items with linear demand and shortages under inflationary conditions and permissible delay in payments. It is assumed that rented warehouse holding cost is greater than own warehouse holding cost but provides a better storage facility and there by deterioration rate is low in rented warehouse. Sensitivity with respect to parameters have been carried out. The results show that with the increase/ decrease in the parameter values there is corresponding increase/ decrease in the value of cost.

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