

Effect of Nano Silica on the Fresh and Hardened Properties of Cement Mortar

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Abstract

This research study shows the effect of Nano silica on fresh properties, hardened properties of cement mortar. In recent studies, researchers found that up to 3.5% Nano silica increase the strength of cement mortar for 0.35 water to binder ratio. Nano silica particles size of .2 to .3 microns have been used with replacement of cement by 1%, 2%, 3%, 4%, 5% and 6% by weight of cement content. Results indicated that setting time increase with increasing Nano silica addition. Nano silica improves fresh and hardened properties of cement up to 5% then the strength starts decreasing. Nano silica enhance more strength at the early age than later age.

Keywords: cement mortar, Nano silica, initial setting time, final setting time, flow table test, compressive strength and split tensile strength.

INTRODUCTION

Cement mortar is a composite material obtained by adding fine aggregate and water into cement. Cement mortar used as a binder material in brickwork and stonework from last two century. Cement mortar used in plastering on brickwork, stonework and on concrete work. From the study of the great pyramid of Egypt, it was found that mortar used to build it had 81.5% calcium sulfate and 9.5% carbonate. Due to increase in population, it is required to increase the strength and durability properties to save land for agriculture to complete other requirements of the human being. To do so, we have to make more story building to accomplish this goal. Main components of mortar are cement and fine aggregate. Cement is a binder material which is used to bind fine aggregates when mixed with water. Ordinary Portland cement is used obtained from limestone quarried from Isle of Portland in England. Aggregate have a significant effect on mechanical properties of cement mortar like compressive strength and split tensile strength. In mortar fine aggregates are used obtained from the river bed and passed from 4.75 mm sieve. In the recent years, the use of Nanoparticles has received particular attention in many fields of application to fabricate materials with new functionalities. When nanoparticles are incorporated into Portland cement paste, mortar, materials with different characteristics from conventional materials were obtained. The performance of these cementitious based materials is strongly dependent on Nano size solid particles, such as particles of calcium silicate hydrates, Nanosized solid porosity at the interfacial zone

between cement and sand particles. Typical properties affected by Nano-sized particles are strength, durability, and shrinkage. Nanoparticles of SiO_2 can fill the space between particles of the gel of calcium silicate hydrate, acting as Nano filler. The particles of calcium silicates hydrate at the interfacial transition zone between cement and fine aggregate. The Nano silica decreasing the setting time when comparing with the silica fume. The effect of Nano silica addition on cement mortar decrease water permeability and improves microstructure. Different cement mortar mixes were evaluated incorporating Nano silica particles of 10nm to 20nm. The result can show that Nano silica can improve microstructure and reduces the water permeability for hardened cement mortar. The most effective of Nano silica is the impact on the mechanical properties of cement mortar. And the Nano silica content increases the density and reduces the porosity and improves the bond between the fine aggregate and cement matrix. The addition of Nano silica in cement mortar shows higher compressive strength and high split tensile strength when compared with plain cement mortar.

LITERATURE REVIEW

P. Di Maida et.al., (2015) studied the effect of powdered and colloidal Nano-silica on the properties of cement mortar. SEM and XRD displayed that the powder Nano silica is amorphous while colloidal is agglomerated in nature. Approximately 27 and 37% enhancement in the compressive strength was observed using colloidal Nano-silica while there was only 19 % increase in the compressive strength when powdered Nano silica was used. L.P. Singh et.al., (2013) presented review on the effects of Nano-silica on hydration, refinement of microstructure, fresh properties, strength properties and durability of cement. Authors concluded that dispersion of Nano-silica should be studied and adequate dispersion mechanism of Nano-silica is required. The optimum percentage for the replacement with Nano-silica cannot be fixed as it depends on the type of Nano-silica like whether it is colloidal or dry powder and it also relies on. Sayed et.al., (2013) Nano-silica particles with the size of 19 nm have been used as a cement addition by 1, 3, 5, 7 and 10 % by weight of cement content. Results designated that the cement mortar workability decrease with increasing Nano-silica adding. On the other hand, the percentage of 7 % of Nano-silica recorded as the optimum percentage in compressive and flexure strength measured for cement mortar mixed with the Nano-silica. The

enhancement in compressive and flexure strength measured as 55.7 % and 46.9 % correspondingly, compared with the conventional mortar, particularly at early ages. Min. Hong Zhang et.al. (2012) studied the effect of Nano silica and high-volume slag mortar on setting time and early strength and observed that rate of hydration increases with the addition of Nano silica, the compressive strength of slag mortar increases with increase in Nano silica dosages from 0.5 to 2% by weight of cement. 2% Nano-Silica reduces initial and final setting time and compressive strength increases by 22% and 18% at 3 days and 7 days with the addition of 50% slag. NS with particle size 7 & 12 nm is more effective in increasing cement hydration and reaction compared with silica fume. Peng-kun A.M. Said et.al., (2012) studied the combined effects of Colloidal Nano-silica and fly ash on cement mortars. Nano-silica used was of the 10nm size and the class F fly ash was used. Results obtained showed that the colloidal Nano-silica decreases the setting time of cement with fly ash. G. Quercia et.al., (2011) compared and analyzed six different silica samples with flow test and the thickness of 25nm water layer was computed. It was shown by granular analysis water demand of the cement mortar can be decreased by adding Nano-silica. Authors also concluded that the water demand can be reduced by addition of 0.5-4.0% by weight without any superplasticizers. Also, research should be done to modify the conventional Nano-silica so that it can be used in mass. It was found that Higher deformation coefficients for the specimen with Nano-silica were bigger than cement. A. Sadrmotazi et.al. (2010), in another paper, have studied the effect of Polypropylene fibers along with Nano Silica particles. The Nano silica was replaced up to 7% which enhanced the compressive strength of cement mortar by 6.49%. Polypropylene fibers amount beyond 0.3% reduces the compressive strength but beyond 0.3% dose of Polypropylene fibers increases the flexural strength, showing the effectiveness of Nano-Silica particles. Also, up to 0.5% Polypropylene fibers in mortar water absorption decreases which indicates pore refinement. Blyszko et.al., (2008) examined the influence of Nano-silica and micro silica on properties like compressive strength, porosity, absorption and weight loss of cement mortars up to 28 days. The percentage varied from 0-7% for Nano silica and 0-20% for silica fumes by weight and water to binder ratio 0.35 to 0.59. Out of this Nano silica with 7% weight showed faster CSH gel formation. In the case of Nano silica, the unrestrained shrinkage was increased to 80 % at 7 days as compared to silica fumes was at 54% at 28 days. Authors concluded that specimens with 7% Nano-silica has better microstructure. The properties were considerably improved. Authors advised to studying the specific samples with the more restricted interval for 0.35 Water content the porosity and absorption had maximum values for 7% Nano-silica. B.-W Jo et. al. (2007) studied the characteristics of cement mortar with

Nano Silica particles experimentally and observed the higher strength of these blended mortars for 7 and 28 days. The microstructure analysis displayed that Nano silica not only acts as a filler to advance microstructure but act as an activator to the pozzolanic reaction.

MATERIALS AND METHODS

The cement used in this study is Ordinary Portland Cement is used for the cement mortar cubes. Aggregate used are collected from river bad having 2.72 g/mm^3 specific gravity and fineness modulus 2.26. The Nano silica is used as the pozzolanic material in this study to improve fresh and hardened properties of the cement mortar. The properties of Nano silica are described in Table-1.

Table 1: Properties of Nano silica

Property	Result
B.E.T. Surface Area	200 m ² /g
Wt. per gallon	18.3 lb
pH (4% aqueous slurry)	3.7–4.3
325 Mesh Residue (44 microns)	0.02% max.
Bulk Density	3.0 lb/ft ³ max.
Loss on Heating	1.5% max.
Loss on Ignition (@ 1000°C)	2 wt. %
Specific Gravity	2.2 g/cm ³
Average Particle Length	0.2–0.3 microns
Oil Adsorption	350 g/100 g oil
X-ray Form Amorphous (% SiO ₂)	99.8
Refractive Index	1.46

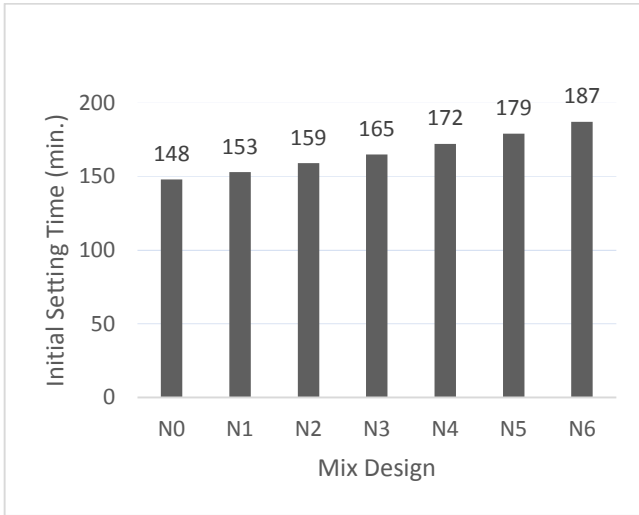
Mix Proportioning and Curing: The seven different percentage of silica used by weight of the cement. The percentages are 0%, 1 %, 2%, 3 %, 4%, 5 % and 6 % of Nano silica is replaced by weight of the cement. The water to cement ratio 0.32 and 0.37 are taken.

Sample Preparation and Testing: The mortar cube of specimen size is 70.6 x 70.6 x 70.6 mm were cast for determining the compressive strength and split tensile strength for Ordinary Portland cement with and without Nano silica. The casted specimen should be tested at 7days, 14days and 28days strength.

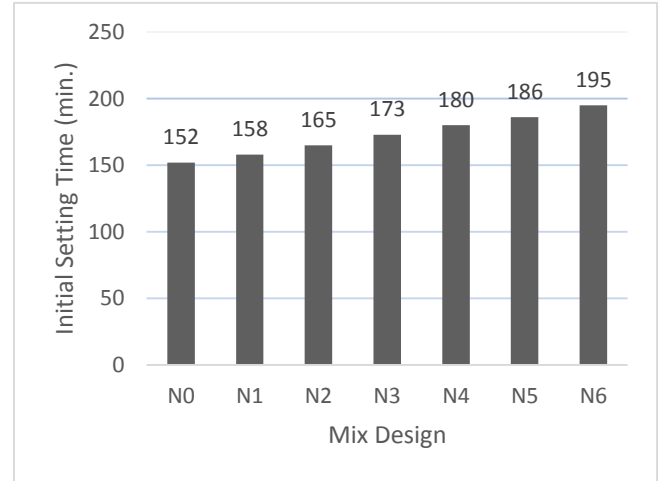
RESULTS AND DISCUSSION

Initial Setting Time:

Initial setting time for cement mortar is shown in below for 0.32 and 0.37 water to binder ratio.



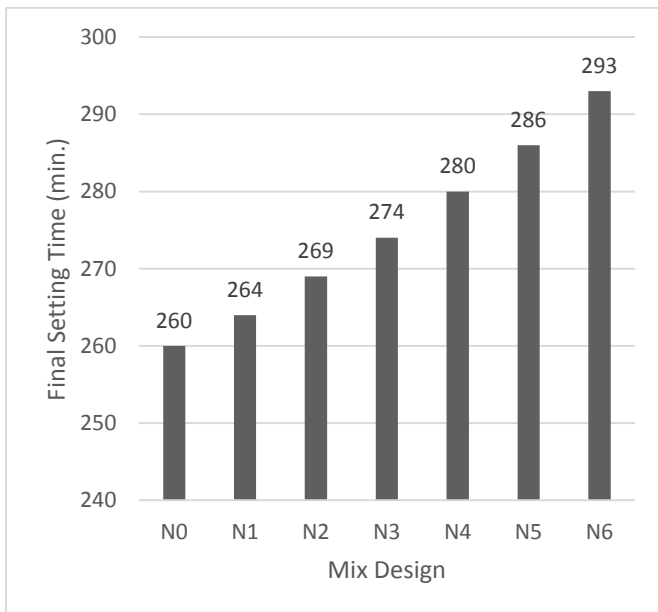
Water to Binder Ratio 0.32



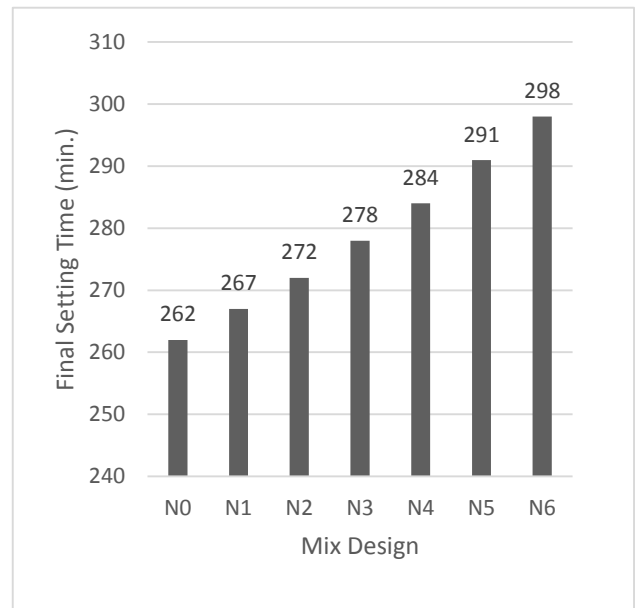
Water to Binder Ratio 0.37

Final Setting Time

Final setting time for cement mortar is shown below for 0.32 and 0.37 water to binder ratio.



Water to Binder Ratio 0.32



Water to Binder Ratio 0.37

Flow table test:

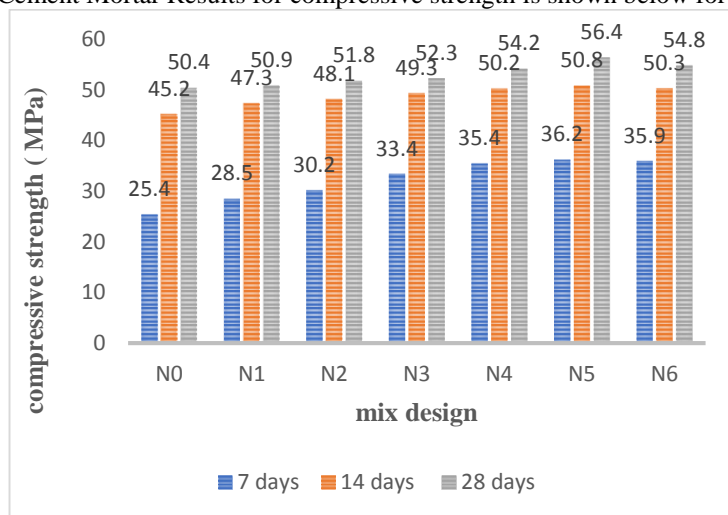
Flow table test is conducted to find out the percentage of superplasticizer to add to the mix to maintain the workability of the mix.

Table 2: Cement Mortar Results for flow table test:

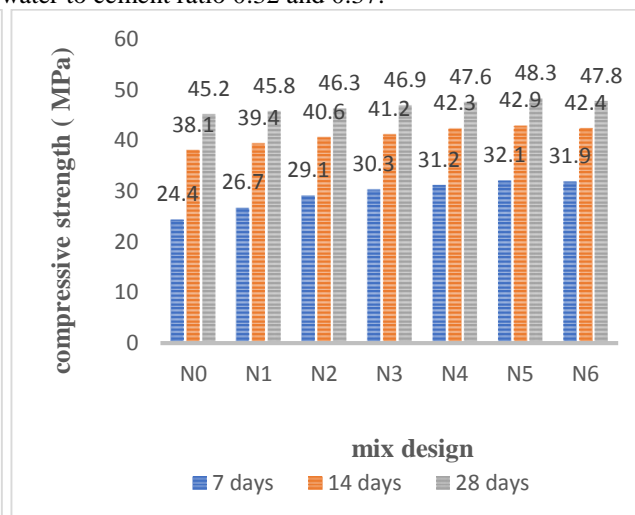
Mix design	Cement	For 0.32 Water to binder ratio				For 0.37 Water to binder ratio			
		Fine aggregate	Water	Super plasticizer	Nano silica	Fine aggregate	Water	Super plasticizer	Nano silica
N0	150	280	48	2	0	360	55.5	1	0
N1	148.5	280	48	3	1.5	360	55.5	2	1.5
N2	147	280	48	4	3	360	55.5	3	3
N3	145.5	280	48	5	4.5	360	55.5	4	4.5
N4	144	280	48	6	6	360	55.5	5	6
N5	142.5	280	48	7	7.5	360	55.5	6	7.5
N6	141	280	48	8	9	360	55.5	7	9

Compressive strength:

Cement Mortar Results for compressive strength is shown below for water to cement ratio 0.32 and 0.37.

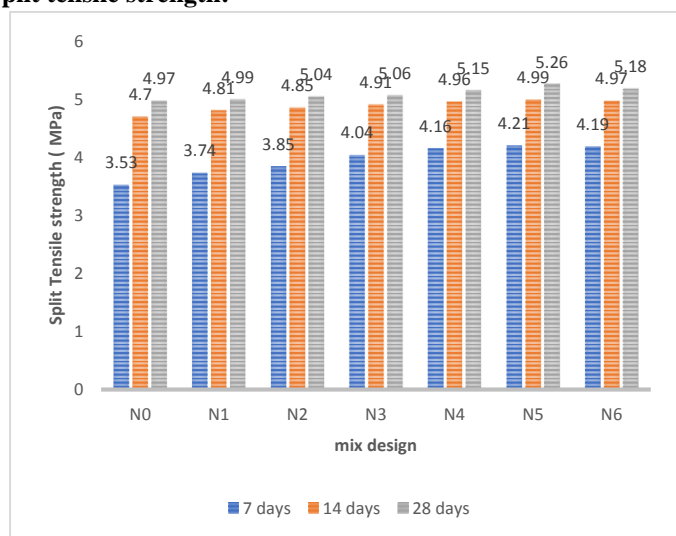


water to binder ratio 0.32

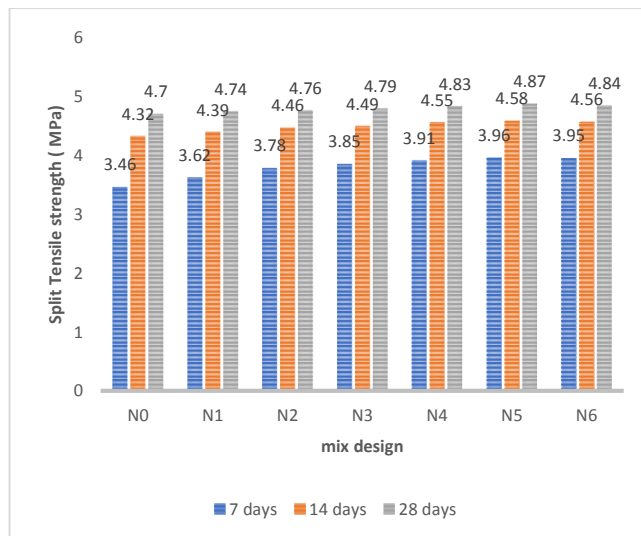


water to binder ratio 0.37

Split tensile strength:



water to binder ratio 0.32



water to binder ratio 0.37

It shows that the addition of 5 % of Nano silica gives the high split tensile strength at 7days, 14days and 28 days strength when comparing to the conventional mortar cubes.

CONCLUSION

From the test results, a number of conclusions can be drawn. These conclusions are justified in the next section. The conclusions drawn are:

- i. From the compressive strength results, it can be observed that increase in compressive strength of cement mortar is observed on addition of a certain minimum quantity of Nano-Silica. The increase in strength is maximum for Nano silica 5% by weight of cement.
- ii. On addition of Nano-Silica, there is a substantial increase in the 7 days strength of cement mortar compared to the 28 days increase in strength.
- iii. Workability of cement mortar decreased by increasing the amount of Nano silica.
- iv. Cement mortar containing Nano silica have more homogeneity binder and fewer pores than cement mortar without Nano silica.
- v. The consistency and setting time is decreased with increase in Nano silica amount.

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